## **ABSTRACT**

A box joint jig, including a bottom plate; a back plate joined to the bottom plate; and an alignment member the alignment member structured to orient four boards positioned adjacent the bottom plate for a router and a method of forming a box joint, including the steps of mounting four boards in a jig; routing the boards through a groove; routing the boards through additional grooves; dismounting the boards; and joining the corners of the boards interlacing the routes cut in the boards.